

Claims

1. A method for the production of a plastic part (5) that has an opaque body and a front surface with at least one translucent area delineated from an opaque area, comprising the steps of
  - 5       a) injection molding a blank (1) from an opaque plastic component with a recessed volume (2) in the blank corresponding in shape and position to the translucent area, the recessed volume (2) extending from an opening in a face of said blank and inwardly of said blank; and
  - 10       b) over-molding at least said face of the blank (1) with a layer of a coloured plastic component in a manner to over-span the opening in the face of the blank (1), the layer being sufficiently thin to be translucent.
2. The method according to Claim 1, wherein both plastic components are injected consecutively in the same mold.
- 15   3. The method according to Claim 1, wherein the opaque plastic component is injected in a first mold and the coloured plastic component is injected in a second mold.
4. The method according to any of the preceding claims, wherein the recessed volume (2) extends completely through the blank (1).
- 20   5. The method according to any of the preceding claims, wherein the recessed volume (2) extends perpendicularly to said face of the blank (1).